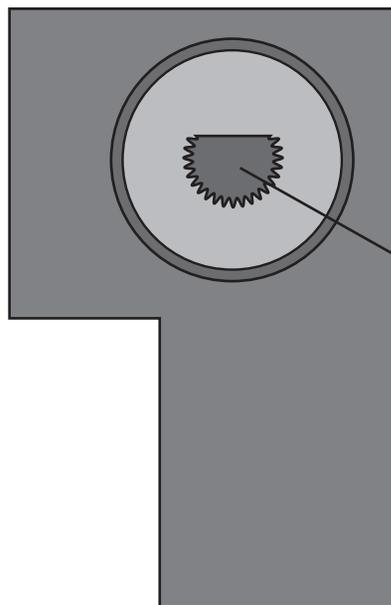
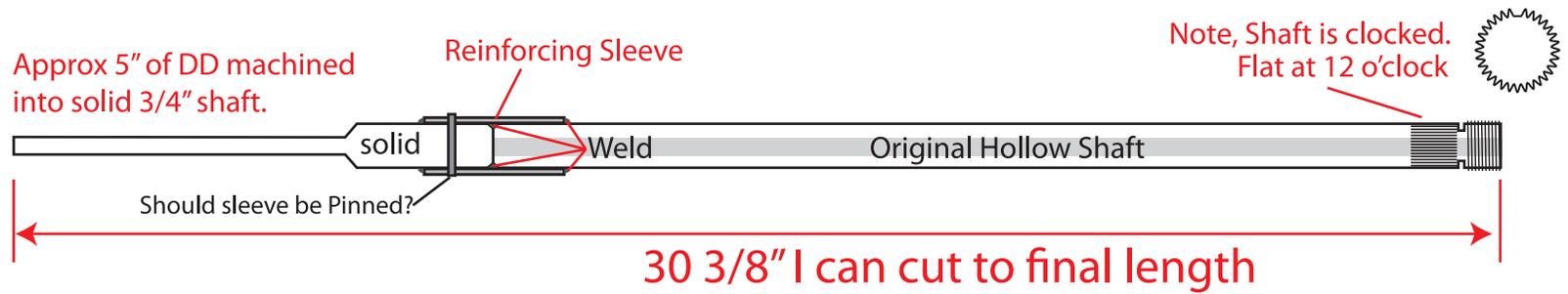


The cut/weld must be in the lower third of the column length because of the horn wire inside.



When I centered Steering Box, the Flat was at 12 o'clock

I didn't have a Rag Joint to know how DD part should be welded/cut to make sure column stays at 12 o'clock

Steering Box Shaft