

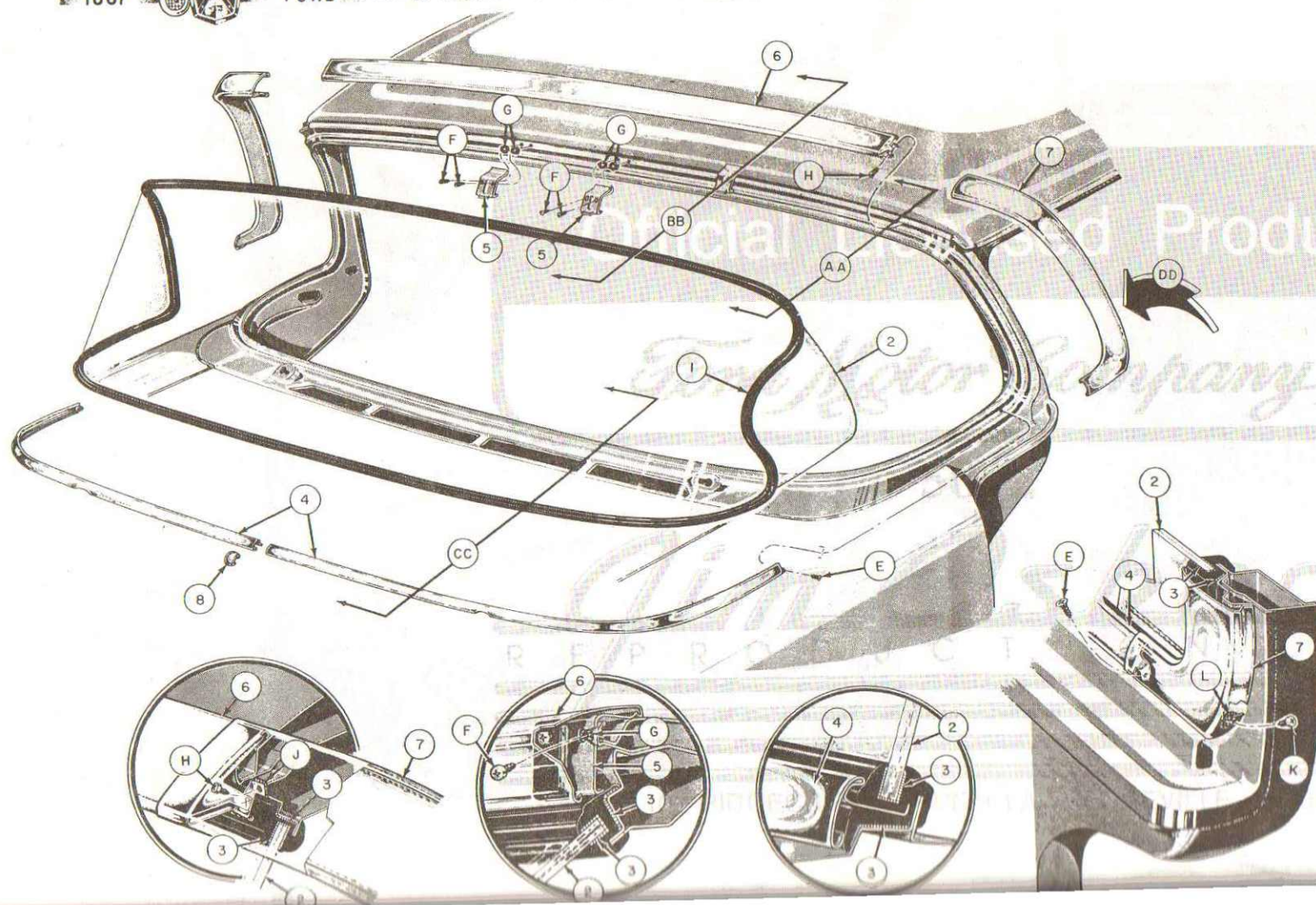
FORD MOTOR COMPANY DEARBORN, MICHIGAN

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FORD EF



INSTALLATION - WINDSHIELD AND APPLICATION OF MODELS-BAC-57A-58B-63A-64B AND

- 1 (BAC-6403110-A) WEATHERSTRIP ASSEMBLY - WINDSHIELD
 - 2 (BAC-6403100) GLASS ASSEMBLY - WINDSHIELD, INSURE AS SHOWN IN VIEWS "AA", "BB", "CC" AND "DD".
 - 3 (M-5031) SEALER, APPLIED BETWEEN WEATHERSTRIP AND WEATHERSTRIP AND METAL AS SHOWN IN VIEWS "AA" AND "BB". EXCESS SEALER MUST BE WIPED CLEAR FROM GLASS AND
 - 4 (BAC-6403140-B) MOULDING - WINDSHIELD OUTSIDE TOP BELT MOULDING INTO WEATHERSTRIP AS SHOWN IN VIEW "CC". OF MOULDING IN POSITION AS SHOWN IN VIEW "DD" WITH E - (50010-SB) SCREW - 1 REQUIRED.
- NOTE: USING MOULDING AS A TEMPLATE, PROVIDE DIAMETER HOLES AT ASSEMBLY EACH SIDE OF SCREWS, ITEM "E", SEE VIEW "DD".
- 5 (BAC-6403170) RETAINER - WINDSHIELD OUTSIDE TOP IS SECURE EACH RETAINER IN POSITION WITH THE FOLLOWING:
 - F - (52711-SB) SCREW - 2 REQUIRED.
 - G - (M-5397-B) SEALER - APPLIED TO HOLES IN BODY OF RETAINERS AND ITEM "F" AS SHOWN IN VIEW
- NOTE: PROVIDE TWO (105-107) 1/2" DIAMETER HOLES TO RECEIVE SCREWS, ITEM "F".
- 6 (BAC-6403144-A) MOULDING - WINDSHIELD OUTSIDE TOP, AND SECURED IN POSITION AS SHOWN IN VIEW "AA" WITH H - (52711-SB) SCREW - ONE REQUIRED EACH END OF
 - 7 (M-5397-B) SEALER - APPLIED TO HOLES IN BODY OF MOULDING AND ITEM "H" AS SHOWN IN VIEW "I".
- NOTE: USING MOULDING AS A TEMPLATE PROVIDE 1/2" DIAMETER HOLES AT ASSEMBLY, EACH SIDE OF SCREWS, ITEM "H", SEE VIEW "AA".
- 7 (BAC-6403140-B) MOULDING - WINDSHIELD OUTSIDE SIDE POSITION OVER END OF UPPER AND LOWER WINDSHIELD 2 IN POSITION WITH THE FOLLOWING ITEMS SHOWN IN VIEWS:
 - A - (52711-SB) SCREW - 1 REQUIRED.
 - E - (M-5397-B) SEALER - APPLIED TO HOLES IN BODY OF MOULDING AND ITEM "A" AS SHOWN IN VIEW "I".
- NOTE: USING MOULDING AS A TEMPLATE PROVIDE 1/2" DIAMETER HOLES AT ASSEMBLY, EACH SIDE OF SCREWS, ITEM "A", SEE VIEW "II".
- 8 (BAC-7003140) COVER - OUTSIDE BELT MOULDING JOINT, POSITION OVER BELT MOULDING JOINT.